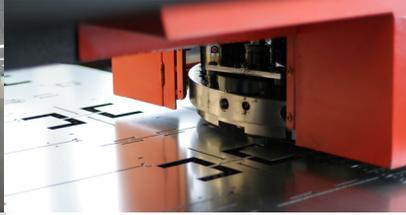


Heavy duty evaporative lubricant



Description

Milform 2315 evaporative lubricant is a heavy-duty, fin stamping and collar drawing compound developed specifically for the air conditioning and heat transfer industries. Milform 2315 evaporative lubricant combines synthetic polymer chemistry and extreme pressure additives to offer the ultimate collar drawing product without the use of mineral oil.

Application

Milform 2315 evaporative lubricant is the product of choice when production demands require increased collar heights and/or unusual collar configurations. The “Evaporative” nature of this unique Lubricant eliminates the needs for post cleaning entirely. Milform 2315 evaporative lubricant is primarily used on aluminium substrates but would perform other light-duty forming operations on ferrous metals as well as including lamination stamping.

Milform 2315 may be applied by spray, roller, drip or brush methods.

Features and benefits

- “Evaporates” at room temperature after use, requiring no post cleaning.
- Non-staining to aluminium and preventing ‘tooling pick-up’
- Microbial spoilage is non-existent due to the absence of water, ensuring optimum life in lubricant reservoirs.
- Good die and tool life.
- Clean running product contains no oil.
- Requires no mixing or measuring.
- Economical- low total cost.
- Suitable as a surface lubricant for the manufacturing of metallic articles that will have an incidental or unintended food contact, according to FDA21 CFR 178.3570 of 1 April 2004.
- Suitable as a surface lubricant for the manufacturing of metallic articles that come into direct food contact, according to FDA 21 CFR 178.3910 of 1 April 2004, provided that the amount used is not exceeding 0.3 mg/inch².

Methods of Application

Milform 2315 lubricant is used as received.

Physical data

Appearance	Clear, colourless liquid
Odour	Characteristic
Density DIN51757/7 (1/1984)	780 kg/m ³ at 15°C
Viscosity	1.9 cSt at 40°C

Above figures are typical of those obtained with normal production tolerance and do not constitute a specification.

Handling and storage

Keep at temperatures between 5°C and 35°C in original container.

Packaging type

20, 200, 1.000 litre and bulk (on request).

Safety Data Sheet

The Safety Data Sheet should be consulted for specific information and information on Health, Safety and Environmental matters when handling this product.



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